Product data sheet

Specifications





① Discontinued

integrated drive ILS with stepper motor - 24..48 V - EtherNet/IP - 6 A

ILS2K853TC1F0

(Discontinued on: Jun 30, 2023

Product availability: Stock - Normally stocked in distribution facility

Main

mann	
Range Of Product	Lexium integrated drive
Product Or Component Type	Motion integrated drive
Device Short Name	ILS
Motor Type	3-phase stepper motor
Number Of Motor Poles	6
Phase	Single phase
[Us] Rated Supply Voltage	24 V 48 V
Network Type	DC
Communication Interface	Ethernet/IP, Integrated
Length	9.74 in (247.3 mm)
Winding Type	High speed of rotation and medium torque
Electrical Connection	Industrial connector
Holding Brake	With
Gear Box Type	Without
Nominal Speed	200 rpm 24 V 400 rpm 48 V
Nominal Torque	39.83 lbf.in (4.5 N.m)
Holding Torque	53.10 lbf.in (6 N.m) holding brake 39.83 lbf.in (4.5 N.m)

Complementary

Transmission Rate	125, 250, 500 kbauds
Mounting Support	Flange
Motor Flange Size	3.35 in (85 mm)
Number Of Motor Stacks	3
Centring Collar Diameter	2.36 in (60 mm)
Centring Collar Depth	0.08 in (2 mm)
Number Of Mounting Holes	4
Mounting Holes Diameter	0.26 in (6.5 mm)
Circle Diameter Of The Mounting Holes	3.90 in (99 mm)

Price is "List Price" and may be subject to a trade discount - check with your local distributor or retailer for actual price.

Feedback Type	Index pulse
Shaft End	Untapped
Second Shaft	Without second shaft end
Shaft Diameter	0.55 in (14 mm)
Shaft Length	1.18 in (30 mm)
Supply Voltage Limits	1855 V
Current Consumption	6000 mA maximum continuous
Associated Fuse Rating	16 A
Commissioning Interface	RS485 Modbus TCP 9.6, 19.2 and 38.4 kbauds)
Input/Output Type	4 signals (each be used as input or output)
Voltage State 0 Guaranteed	-34.5 V
Voltage State 1 Guaranteed	1530 V
Discrete Input Current	10 mA at 24 V safety input 2 mA at 24 V 24 V signal interface
Discrete Output Voltage	2325 V
Maximum Switching Current	100 mA per output 200 mA total
Protection Type	Overload of output voltage Short circuit of the output voltage Safe torque off
Peak Stall Torque	39.83 lbf.in (4.5 N.m)
Continuous Stall Torque	39.83 lbf.in (4.5 N.m)
Speed Feedback Resolution	20000 points/turn
Accuracy Error	+/- 6 arc min
Rotor Inertia	3.5 kg.cm ²
Maximum Mechanical Speed	3000 rpm
Maximum Radial Force Fr	110 N
Maximum Axial Force Fa	170 N tensile force) 30 N force pressure)
Service Life In Hours	20000 h bearing
Brake Pull-In Power	22 W
Brake Release Time	40 ms
Brake Application Time	20 ms
Marking	CE
Type Of Cooling	Natural convection
Net Weight	14.33 lb(US) (6.5 kg)

Environment

Standards

EN/IEC 50178 EN 50347 EN 61800-3:2001, second environment IEC 60072-1 EN 61800-3 : 2001-02 IEC 61800-3, Ed 2 EN/IEC 61800-3

Product Certifications	TÜV cUL UL
Ambient Air Temperature For Operation	104131 °F (4055 °C) with power derating of 2 % per °C) 32104 °F (040 °C) without derating)
Permissible Ambient Air Temperature Around The Device	221 °F (105 °C) power amplifier 230 °F (110 °C) motor
Ambient Air Temperature For Storage	-13158 °F (-2570 °C)
Operating Altitude	<= 3280.84 ft (1000 m) without derating
Relative Humidity	1585 % without condensation
Vibration Resistance	20 m/s² 10500 Hz) 10 cycles EN/IEC 60068-2-6
Shock Resistance	150 m/s² 1000 shocks EN/IEC 60068-2-29
Ip Degree Of Protection	IP41 shaft bushing: conforming to EN/IEC 60034-5 IP54 total except shaft bushing: conforming to EN/IEC 60034-5

Ordering and shipping details

Category	18288-LEXIUM INTEGRATED DRIVES II
Discount Schedule	PC56
Gtin	3606485205083
Returnability	No
Country Of Origin	DE

Packing Units

Unit Type Of Package 1	PCE
Number Of Units In Package 1	1
Package 1 Height	4.09 in (10.4 cm)
Package 1 Width	7.09 in (18.0 cm)
Package 1 Length	14.37 in (36.5 cm)
Package 1 Weight	13.23 lb(US) (6.0 kg)

Contractual warranty

Warranty

18 months

Sustainability Screen Premium

Green PremiumTM label is Schneider Electric's commitment to delivering products with best-inclass environmental performance. Green Premium promises compliance with the latest regulations, transparency on environmental impacts, as well as circular and low-CO₂ products.

Guide to assessing product sustainability is a white paper that clarifies global eco-label standards and how to interpret environmental declarations.

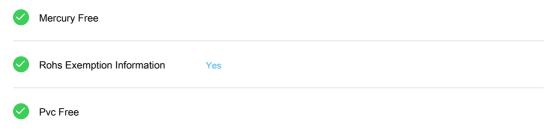
Learn more about Green Premium >

Guide to assess a product's sustainability >



Transparency RoHS/REACh

Well-being performance



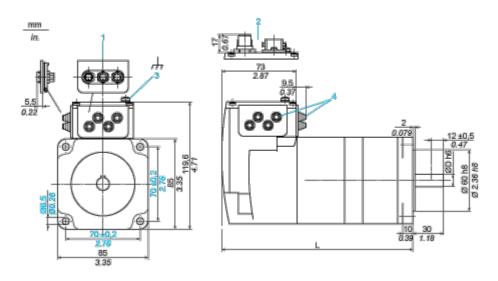
Certifications & Standards

Reach Regulation	REACh Declaration
Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.
Circularity Profile	End of Life Information
California Proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth

Dimensions Drawings

Integrated Drive with Holding Brake

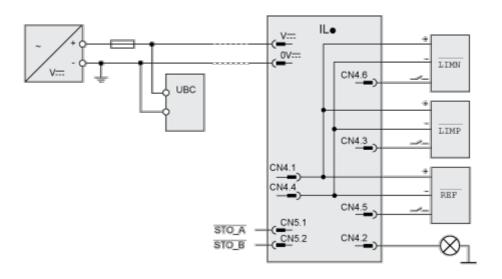
Dimensions



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm}/0.12 \dots 0.35 \text{ in}.$
- L 247.3 mm/9.74 in.
- D 14 mm/0.55 in.

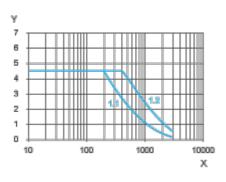
Connections and Schema

Connection Example with 4 I/O Signals



Performance Curves

Torque Characteristics



- X Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 48 V